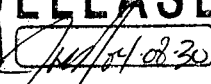


5/10

DART AEROSPACE LTD	Work Order:	22407
Description: Bracket	Part Number:	D3294-1
Dwg: D3294 Rev. A	Qty:	16 8
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: To be made in multiples of 10	PT	05.02.14	2
2	MV	Cut blanks: 20.100" x 13.100" grain along 13.100" Material: 2024-T3 (QQ-A-250/4) 0.080" thick (M2024T3S.080) M14646 Identify for D3294-1 Batch: M15628	me	05/03/02	20
3	MV	Machine as per Folio FA445 and Dwg D3294 Stack of 10 Identify as D3294-1	me	05/03/02	20
4	QC2	Inspect parts as they come off the CNC machine	me	05/03/02	20
5	QC8	Second check	me	05/03/02	20
6	GA	Deburr	me	05.04.04	18
7	GA	Form as per Dwg D3294	me	05.05.09	16
8	QC5	Inspect work to Step 7	me	05.05.10	16
9	FP	Chemical Conversion Coat as per QSI 005 4.1	FT	05/05/10	16
10	FP	Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3	FT	05/05/10	16
11	QC3	Inspect Powder Coat	me	05 05 10	16
12	ST	Identify and Stock	me	05/05/12	16
13	AC	Cost / part <u>32.85</u>	me	05/05/13	16
14	DC	Close W/O <u>32.85</u> Inspect Level 21	me	05.05.17	16

Rev	Date	Change	Revised By	Approved
A	04.08.24	New issue	KJ/JLM	

RELEASED

 04/04/0830

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-03-09	1	2 pieces scrap drill #30 broke in the hole						
05-03-09	6	2 pieces scrap drill #30 broke in the hole	<i>JB</i> 05-03-09	destroy them	<i>ml</i> 05-03-09	<i>JB</i> 05-03-09	<i>JB</i> 05-03-09	<i>JB</i> 05-03-09
05-05-09	7	2 pieces cracked during bending	<i>JB</i> 05-05-09	destroy	<i>J</i> 05-05-09	<i>J</i> 05-05-09	<i>JB</i> 05-05-09	<i>J</i> 05-05-09

Part No: D3294-1 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 05/05/07

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

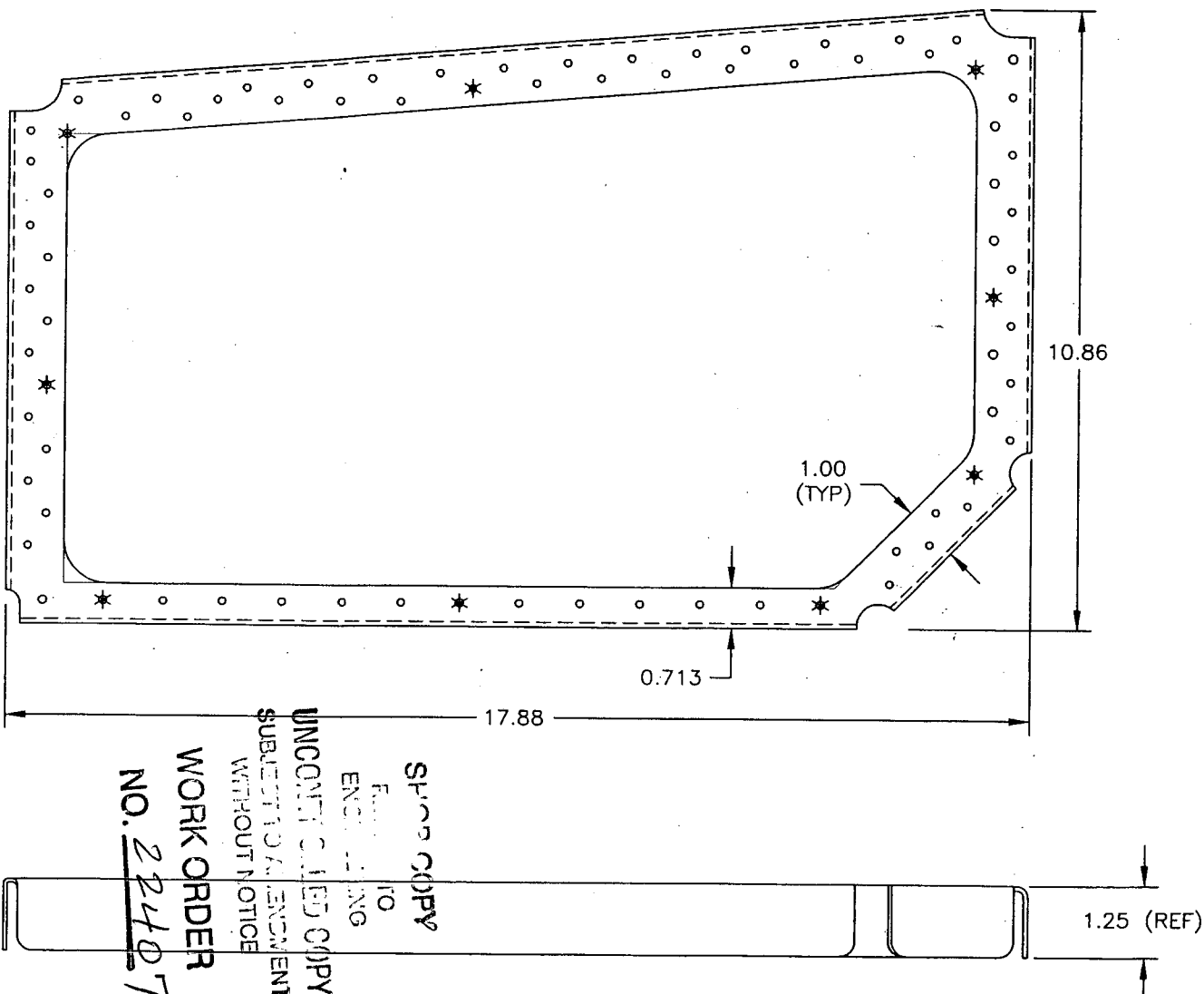


DESIGN	DP	DRAWN BY	DP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	DP	APPROVED	DP	REV. A
DATE	04.06.28	TITLE	D3294	SHEET 1 OF 2
			BRACKET	SCALE 1:3
A	04.06.28	NEW ISSUE		

RELEASED
04.07.12

D3294-1 BRACKET

- 1) MACHINE PER DRAWING FILE "D3294-A2.DWG"
- 2) CHECK PER TEMPLATE D3294-1T1
- 3) MATERIAL: 2024-T3 (QQ-A-250/4) SHEET 0.080 THICK (REF. DART SPEC M2024T3S.080)
- 4) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 5) USE MINIMUM BEND RADIUS OF 0.188"
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

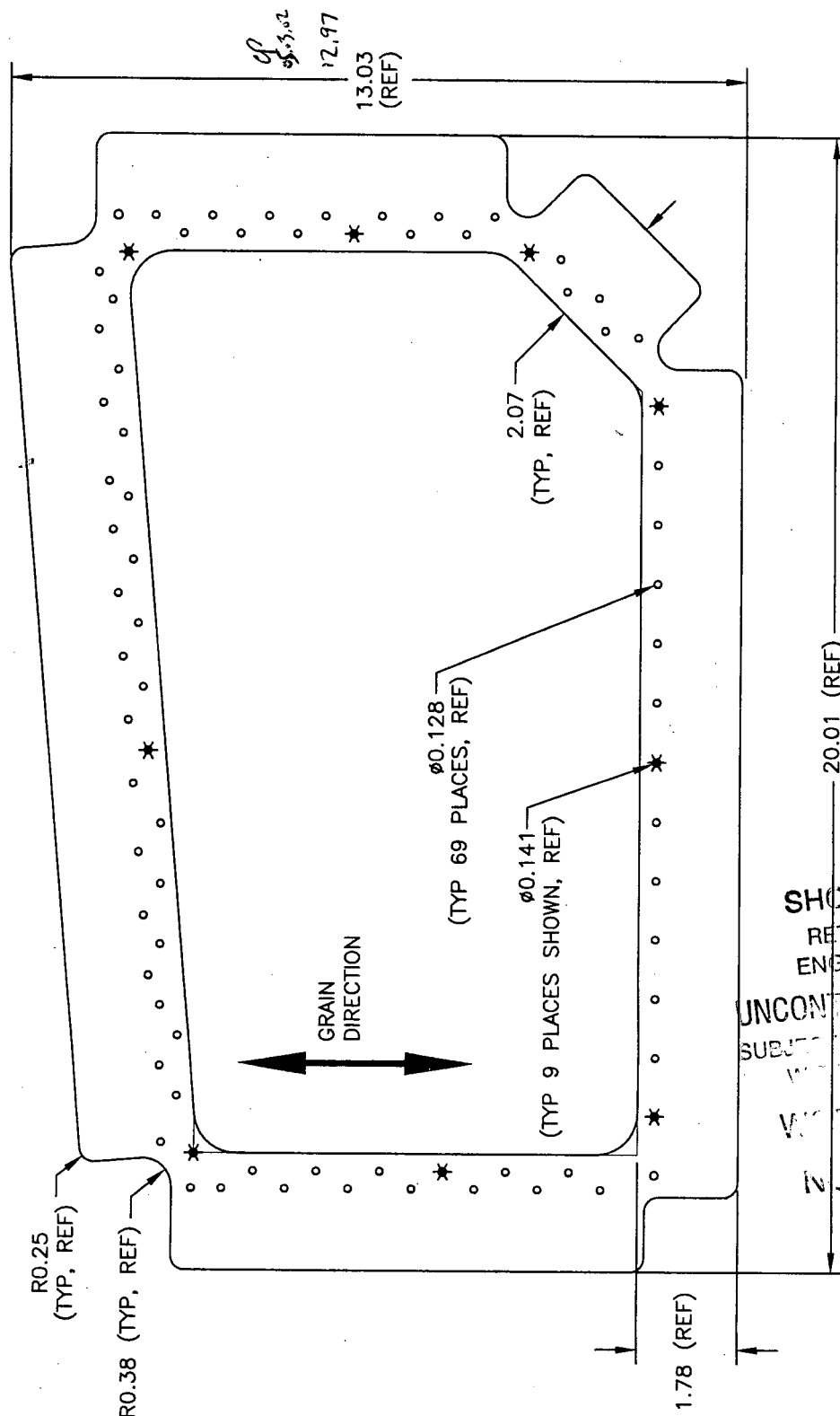




DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3294	REV. A SHEET 2 OF 2
DATE 04.06.28	TITLE BRACKET		SCALE 1:3

D3294-1 FLAT PATTERN

RELEASED
04.07.12



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NO. 22407

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 14, 2005
07:34 am

Work Order No : 0022407
Project Name : D3294-1
Project For : WK510
Work Order Type : Main
Main WO Number :
House Part Number : D3294-1
Description : Bracket
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 02-11-05
Est Finish Date : 03-03-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00